

## VENKATRAMNA INDUSTRIES

Manufacturer & Exporter of All kinds of Oils, i.e.: Natural & Organic Essential Oil, Attars, Perfumes, Absolutes & Floral Waters, Spice Oils and Peppermint Products

An ISO 9001:2008 & ISO 22000:2005 Certified Company
IEC No.: 0611008513 GST No.: 09AVOPS2676K1ZN
Manufacturing Plant.: Talaya Chauki, Kannauj-209725, India
Corporate Office.: C1-310, MIG Indira Nagar, Kanpur-208026, India



| PRODUCT SPECIFICATION     |                            |  |
|---------------------------|----------------------------|--|
| Date of Issue: 20/01/2020 | Document No: VRI/PS/01-090 |  |
| Revision Date: 11/07/2020 | Revision No: 01            |  |

| Product Name      | Frangipani Essential Oil                                       |  |
|-------------------|--|--|
| Botanical Name    | Plumeria alba  |  |
| CAS#              | 94350-02-4   |  |
| EC#               |  |  |
| EINECS #          |  |  |
| INCI Name         | Plumeria alba flower oil                                       |  |
| INCI Description  | Plumeria Alba Flower Oil is the volatile oil obtained from the |  |
|                   | flowers of Plumeria alba, Apocynaceae.                         |  |
| Country of Origin | India  |  |
| Packaging         | As Per Customer Requirement                                    |  |

| Part Used           | Flower                |  |
|---------------------|-----------------------|--|
| Extraction Method   | Steam Distillation    |  |
| Quality             | 100% Pure and Natural |  |
| Note Classification | Strong                |  |

| Physical & Analytical Analysis | SPECIFICATIONS                                  |  |
|--------------------------------|---|--|
| Appearance                     | Pale yellow transparent liquid                  |  |
| Odor                           | Floral herbal odor                              |  |
| Refractive Index @ 20°C        | 0.965   |  |
| Specific Gravity (g/mL) @ 20°C | 0.915   |  |
| Optical Rotation (°)           | 8.7°  |  |
| Solubility                     | Insoluble in water, soluble in alcohol and oils |  |

| Ingredients                  | Strength (%) |
|------------------------------|--------------|
| Ethanol                      | 6.15         |
| 2-Heptanone                  | 0.20         |
| Ethyl octanoate              | 0.18         |
| 2-Undecanone                 | 0.28         |
| Decanoic acid, ethyl ester   | 1.18         |
| Dodecanoic acid, ethyl ester | 7.56         |
| Geraniol                     | 0.34         |
| Phenylethyl Alcohol          | 0.64         |

| EU Allergens |  |
|--------------|--|
| Geraniol     |  |

| MICROBIAL ANALYSIS                 | SPECIFICATIONS | STANDARDS |
|------------------------------------|----------------|-----------|
| Aerobic Mesophilic Bacterial Count | < 100 CFU      | ISO 21149 |
| Yeast and Mould                    | < 10 CFU       | ISO 16212 |
| Candida albicans                   | ABSENT         | ISO 18416 |
| Escherichia coli                   | ABSENT         | ISO 21150 |
| Pseudomonas aeruginosa             | ABSENT         | ISO 22717 |
| Staphylococcus aureus              | ABSENT         | ISO 22718 |

| HEAVY METAL TESTS          | SPECIFICATIONS | STANDARDS |
|----------------------------|----------------|-----------|
| Lead: Pb (mg/kg or ppm)    | < 10 ppm       | In House  |
| Arsenic: As (mg/kg or ppm) | < 2 ppm        | In House  |
| Mercury: Hg (mg/kg or ppm) | < 1 ppm        | In House  |

Note: This Product Specification Sheet was prepared in accordance with the Quality parameters taken during product manufacturing/processing to maintain the quality of the product. This Specification Sheet shows the product characteristic feature of the actual product. However you can find the detailed examination report for the respective batches in their COA.